



SPECIFICATIONS of Khuner Pure Expanded PTFE

SPECIFICATION	1/16" THICKNESS (1.5mm)	1/8" THICKNESS (3.0mm)
MATERIAL : 100% PTFE (POLYTETRAFLUOROETHYLENE) ULTRA-HIGH MOLECULAR WEIGHT FINE POWDER RESIN WITHOUT BINDERS & FILLERS	YES	YES
PROCESS : HIGHLY EXPANDED	YES	YES
COLOR :	WHITE	WHITE
ISO 9000 : ISO 9001:2000	YES	YES
IDENTIFICATION MAKING : SURFACE IMPRINTED WITH FDA ACCEPTABLE INK (RED)	YES	YES
SHEET SIZE :	60"x60"	60"x60"
THICKNESS TOLERANCE :	+/- 0.006"	+/- 0.010"
TEMPERATURE RANGE :	-450°F to +600°F	-450°F to +600°F
PRESSURE RANGE :	FULL VACUUM TO 3000 PSI	FULL VACUUM TO 3000 PSI
CHEMICAL COMPATIBILITY RANGE :	pH range 0~14	pH range 0~14
SPECIFIC GRAVITY : PER ASTM D 792	0.80 +/- 0.10	0.80 +/- 0.10
SEMASPEC 92010934B-STD AS TESTED BY BALAZS LAB (FOR ULTRA-PURE OR HIGH PURITY APPLICATIONS)	MEETS SPECIFICATION	MEETS SPECIFICATION
ASTM TESTING :	YES	YES
SEALABILITY : PER ASTM F-37-B		
· FUEL A (ISOOCTANE)	.00 ML/HR	.02 ML/HR
· FUEL B (NITROGEN) @ 60 PSIG (ALSO REFERENCE ECOLE ROTT TESTING WITH HELIUM PER BELOW)	.16 ML/HR (1/32" THICKNESS)	N/A
COMPRESSIBILITY : PER ASTM F-36	69%	66%
RECOVERY : PER ASTM F-36	7%	12%
CREEP RELAXATION : PER ASTM F-38 (PLEASE REFERENCE HOT COMPRESSION TESTS NOTED BELOW)	38% (1/32" THICKNESS)	38% (1/32" THICKNESS)
TENSILE STRENGTH : PER ASTM F-152	1630 PSI	2106 PSI
MATRIX TENSILE	4221 PSI	5455 PSI
ELONGATION : PER ASTM F-152	162.3%	169.9%
TENSILE AT BREAK POINT :	2050 PSI	2632 PSI
FSA TESTING :	YES	YES
FSA HIGH PRESSURE STEAM TEST : (527°F/275°C) @860 PSI FOR 561 HRS.	YES	YES
HOT COMPRESSION TEST : (527°F/300°C)	PASS (.33% LOSS)	PASS (.49% LOSS)
HOT LOSS :	YES	YES
HOT CREEP :	73.5%	70.9%
MTI TESTING VIA ECOLE POLYTECHNIQUE UNIVERSITY OF MONTREAL	13.9%	17.5%
ROTT GASKET CONSTANTS :	YES	YES
"G _b "	YES	YES
"a"	1259 PSI	1416 PSI
"G _s "	.202	.189
ROTT TIGHTNESS PARAMETERS : (TEST MEDIUM IS HELIUM)	3.58 PSI	.15 PSI
· @ S ₁₀₀ psi	YES	YES
· @ S ₁₀₀₀ psi	3191	3387
· @ S ₃₀₀₀ psi	5082	5238
· @ S ₁₀₀₀₀ psi	6345	6450
T _{AX} · T _{P MIN}	8091	8101
P MHOBT (HOT BLOW OUT TEST)	33500,588	36630,2001
· AT 435 PSI Test # 1, Test # 2	YES	YES
· AT 750 PSI Test # 1, Test # 2	676°F.-	628°F.-
· AT 1000 PSI Test # 1, Test # 2	635°F.-	609°F.-
	632°F.-	554°F.-